



IEC 874-1
EN 60974-1

MIG – THYRISTOR, MIG PULS











MIG 400E, MIG 550E

Stepless controlled thyristor welding machines with separate wire feed unit, 4 wheel drive, liquid cooling, remote control of all parameters from the wire feed unit. Very good welding properties, also for flux cored wires.

MIG 400 PULS, MIG 550 PULS

Thyristor controlled welding machine with pulse frequency control for aluminium, stainless and steel welding. Separate wire feed unit, 4 wheel drive, liquid cooling unit. Controls on the wire feed unit, simple setting by default parameters.

Normal MIG and Pulsed MIG welding.

	MIG 400 E MIG 400 E Programm	MIG 550 E MIG 550 E Programm	MIG 400 PULS	MIG 550 PULS
Art.-Nr.	05400-E 09400-E-Pro	05550-E 09550-E-Pro	05400-P	05550-P
	400 V, 50/60 Hz	400 V, 50/60 Hz	400 V, 50/60 Hz	400 V, 50/60 Hz
	40 - 400 A	50 - 550 A	40 - 400 A	50 - 550 A
	25 AT	32 AT	25 AT	32 AT
	400 A - 40 % 300 A - 100 %	500 A - 60 % 400 A - 100 %	400 A - 40 % 300 A - 80 %	500 A - 60 % 400 A - 100 %
	23	23	23	23
	●	●	●	●
	●	●	●	●
				●
			Analog	Analog
	●	●	●	●